

ITEM	QTY -042	P/N	DESCRIPTION
	X	D3163-042	PLATE
1	1	D3163-1	PLATE
2	1	D3163-3	PLATE
3	8	MS20426AD3-(3)	RIVET, SOLID, CSK
4	2	MS21059L08	NUT PLATE

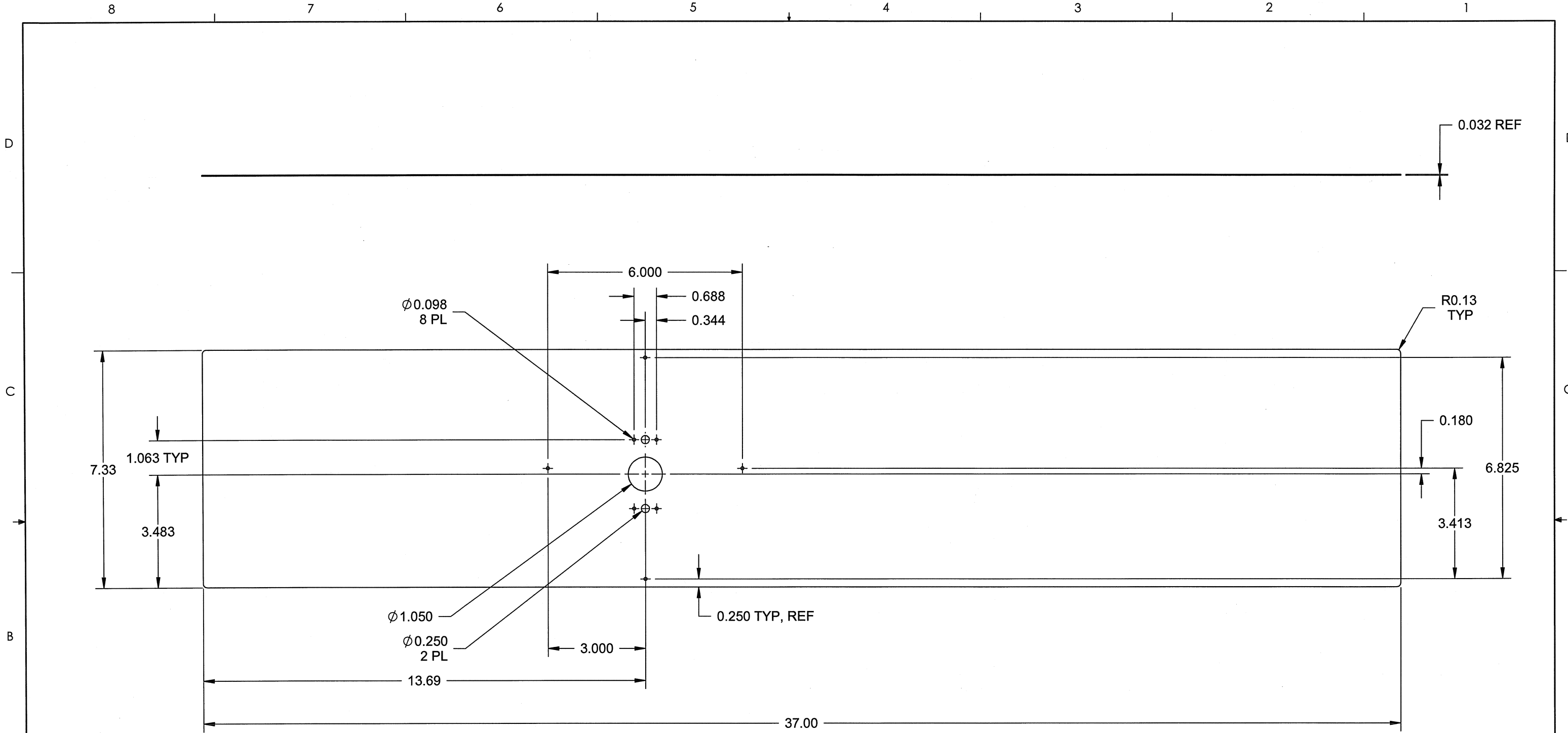
NOTES:  
1) MATERIAL: N/A  
2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3 AFTER ASSEMBLY OF D3163-3 PLATE  
PRIOR TO INSTALLATION OF MS21059L08 NUTPLATES  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.99 lbs

RELEASED

2019 MAY 07

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. F
MFG. APPR.	DD	D3163	SHEET 2 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PLATE	NTS
DATE	18.01.30	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



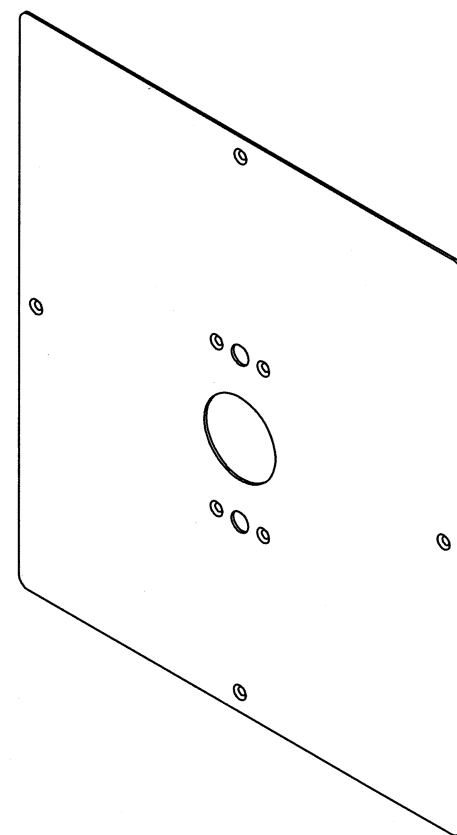
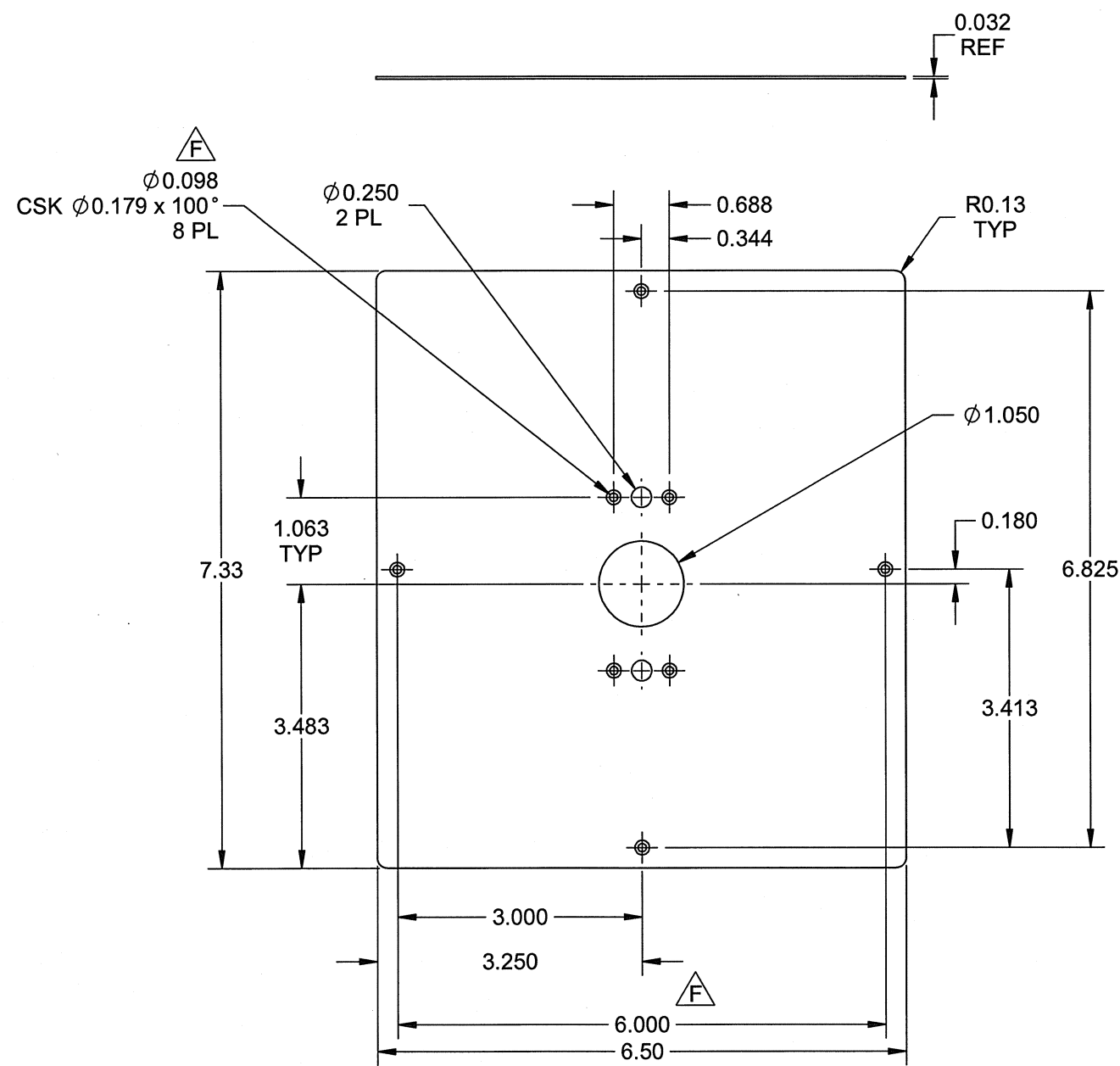
**D3163-1 PLATE**

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/4, REF DART SPEC. M2024T3S.032  
OR 6061-T6 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/11, REF DART SPEC. M6061T6S.032
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
  - 7) WEIGHT: 0.84 lbs

RELEASED  
2019 MAY 07

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DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. F
MFG. APPR.	DD	<b>D3163</b>	SHEET 3 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	<b>PLATE</b>	NTS
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**D3163-3 PLATE**

- NOTES:**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/4, REF DART SPEC. M2024T3S.032  
OR 6061-T6 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/11, REF DART SPEC. M6061T6S.032
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
  - 7) WEIGHT: 0.15 lbs

**RELEASED**  
2019 MAY 07

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. F
MFG. APPR.	DD	D3163	SHEET 4 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PLATE	NTS
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